## Material: Polypropylene (homopolymer) Abbreviation: PP - H

## KADX IS11



## Short description of material:

A partially crystalline thermoplastic with high stiffness, and very good chemical resistance. PP - H has a very low density compared to other plastics and is therefore an excellent insulator. PP- H is not suitable for sliding applications due to its wear rate.

## **Application examples:**

- pump parts
- fitting
- valve bodies
- punching plates
- construction pats in chemical equipments

**Colors:** natural (white), grey ( $\approx$  RAL 7032)

olors: natural (white), grey (≈ RAL 7032)  Mechanical values	A		
Mechanical values		dry	
Density	ISO 1183	0,91	g/cm <sup>3</sup>
Yield Stress	ISO 527	32	MPa
Elongation due to tearing	ISO 527	70	%
Modulus of elasticity resulting from tensile test	ISO 527	1.400	MPa
Modulus of elasticity resulting from bending test	ISO 178	1.400	MPa
Flexural strength	ISO 178	45	MPa
Impact strength <sup>1)</sup>	ISO 179	o.B.	$kJ/m^2$
Notched –bar impact strength	ISO 179	7	$kJ/m^2$
Ball indentation hardness H <sub>358/30</sub>	ISO 2039-1	70	MPa
Creep rate stress at 1% elongation <sup>2)</sup>	DIN 53 444	4	MPa
Sliding friction coefficient against steel (dry running) <sup>3)</sup>		0,35	
Sliding wear agents steel (dry running) 3)		11, 0	μm/km
Thermal values			
Melting temperature	ISO 3146	+162	$^{0}C$
Thermal conductivity	DIN 52612	0, 22	$W/(K\cdot m)$
Specific thermal capacity		1,7	J/ (g·k)
Coefficient of linear expansion <sup>4)</sup>		16	10 <sup>-5</sup> ⋅K <sup>-1</sup>
Operating temperature range (long-term) <sup>5)</sup>		0 / +80	$^{0}C$
Operating temperature range (short-term) <sup>5)</sup>		+100	$^{0}C$
Fire behavior	UL 94	НВ	
Electrical values			
Dielectric constant <sup>6)</sup>	IEC 250	2,25	
Dielectric loss factor <sup>6)</sup>	IEC 250	0,00033	
Specific volume resistance	IEC 93	$>10^{16}$	$\Omega$ · cm
Surface resistance	IEC 93	$10^{14}$	$\Omega$
Dielectric strength	IEC 243	52	KV/mm
Creep current resistance	IEC112	KA 3c	
Miscellaneous data			
Moisture absorption in normal climate until saturated	DIN 53 715	< 0,01	%
Water absorption until saturated	ISO 62	< 0,01	%

- 1; Measured with a pendulum impact testing machine 0,1 DIN 51 222
- 2; Tension resulting in 1% total elongation after 1.000 h
- 3; against steel, hardened and ground, P = 0.05 MPa, V=0.6 m/s, t=60 °C near running surface
- 4; For a temperature range of +23  $^{\circ}$ C to +60  $^{\circ}$ C
- 5; Experience values established with finished part that are not under any stress in heated air, depending on the type and from of heat exposure, short-term = max. 1 h long term = months

6; at  $10^6 \, \text{Hz}$ 

w.b. = without breakage  $= 1 \text{ N/mm}^2$ 1 MPa  $1 \text{ g/cm}^3 = 1.000 \text{ kg/m}^3$ 1 kV/mm = 1 MV/m

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